



INDIUM PHOSPHIDE DOUBLE HETEROJUNCTION BIPOLAR TRANSISTORS WITH T-SHAPED EMITTER METAL FEATURES HAVING CUTOFF FREQUENCIES IN EXCESS OF 200 GHz

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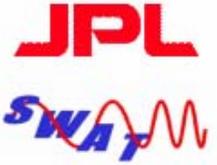
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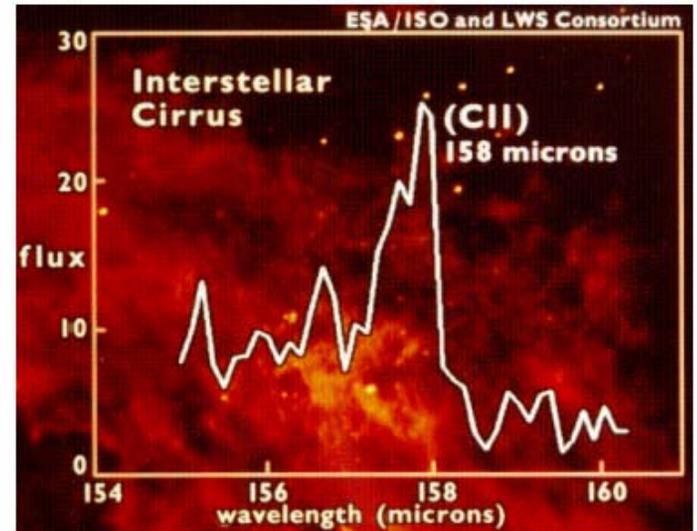
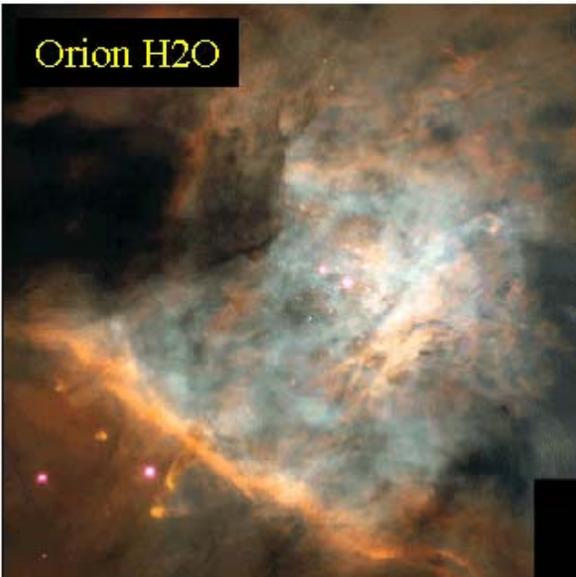
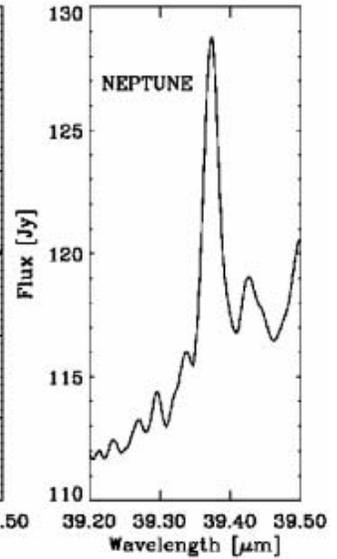
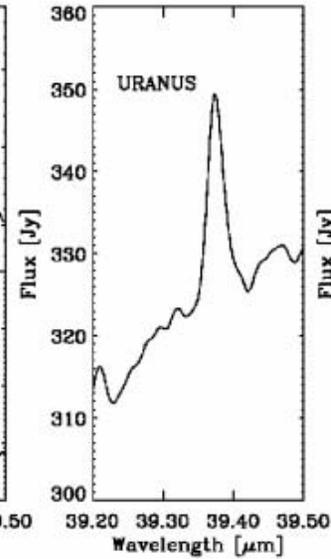
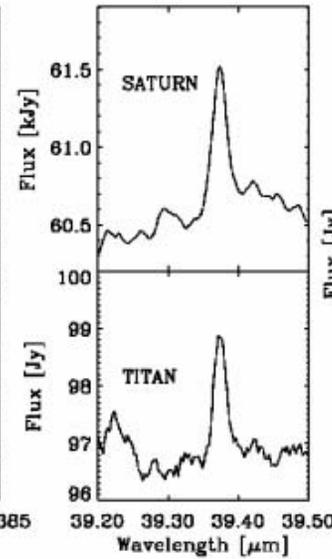
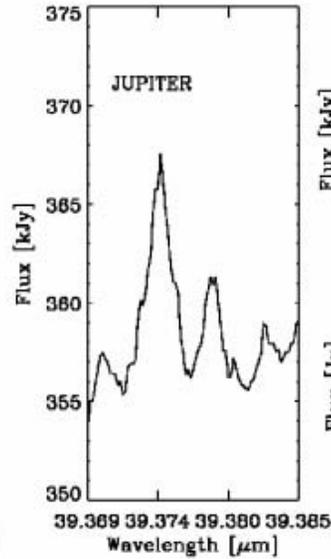
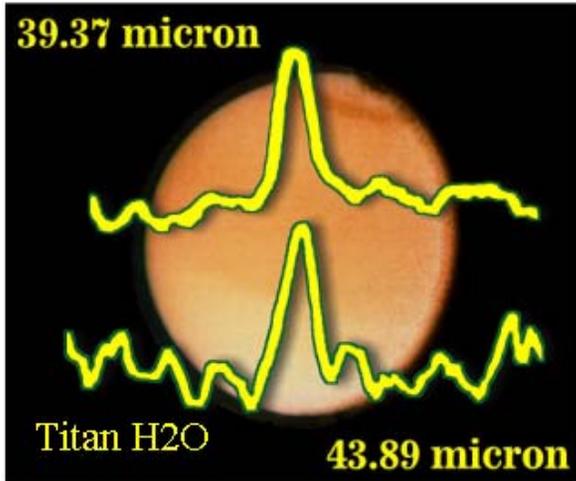


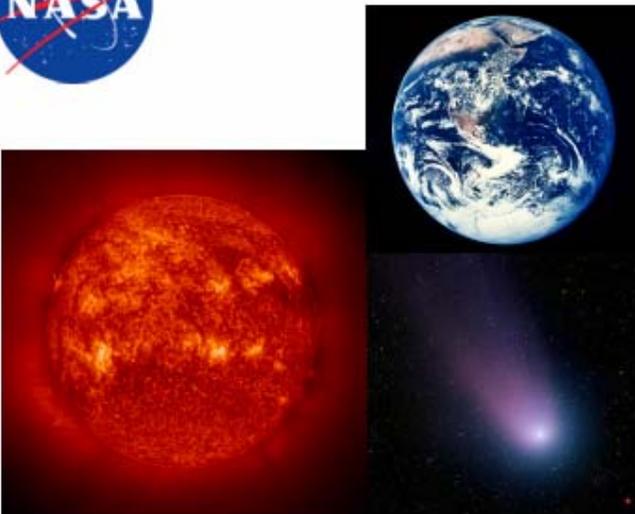
Introduction

- **Motivation**
 - Improve electronic instruments for spectroscopy.
 - Develop and utilize the fastest transistors (Heterojunction Bipolar Transistors) for advancing heterodyne receivers.
- **Device Development**
 - Microfabrication of HBTs
 - T-emitter metal structure
- **Results**
 - DC and RF HBT characteristics
 - Matched HBT amplifier characteristics
- **Summary**
- **Acknowledgments**



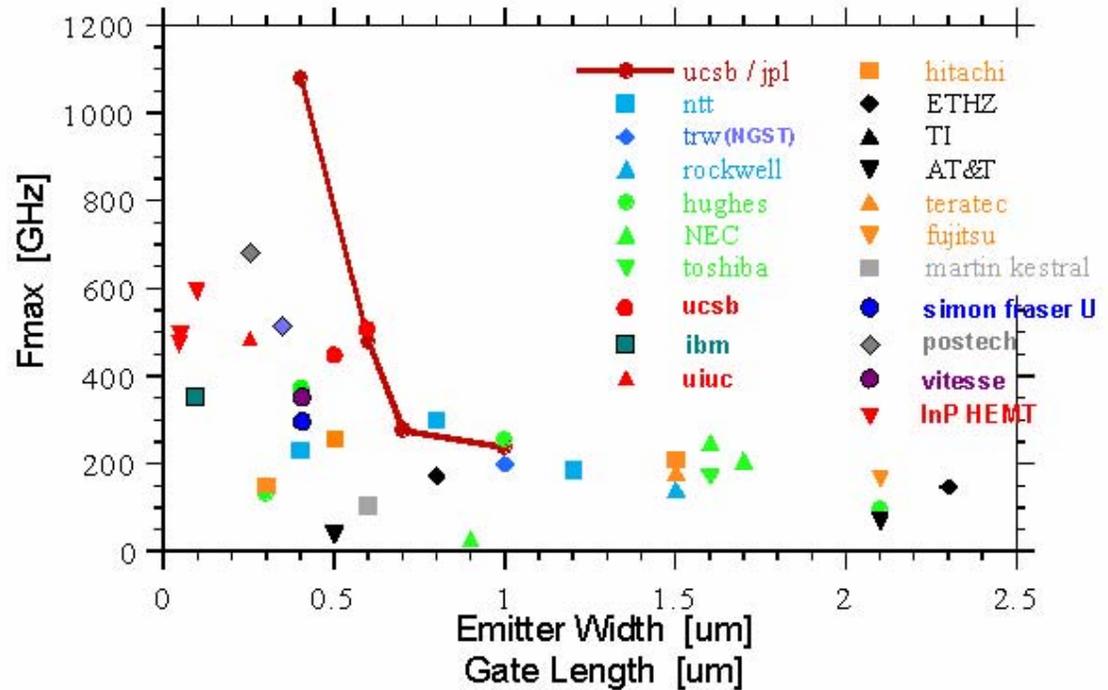
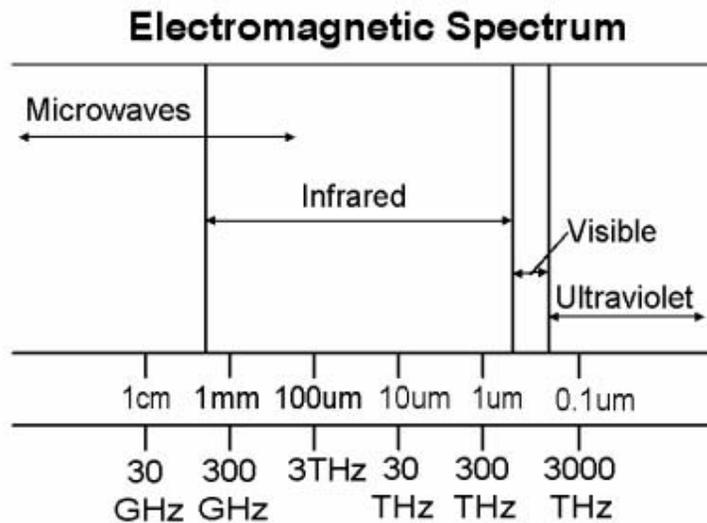
Motivation





Motivation

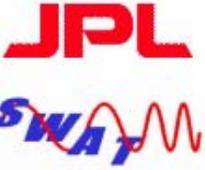
F_{max} versus Critical Lithographic Dimension



Microwave/Infrared Spectroscopy

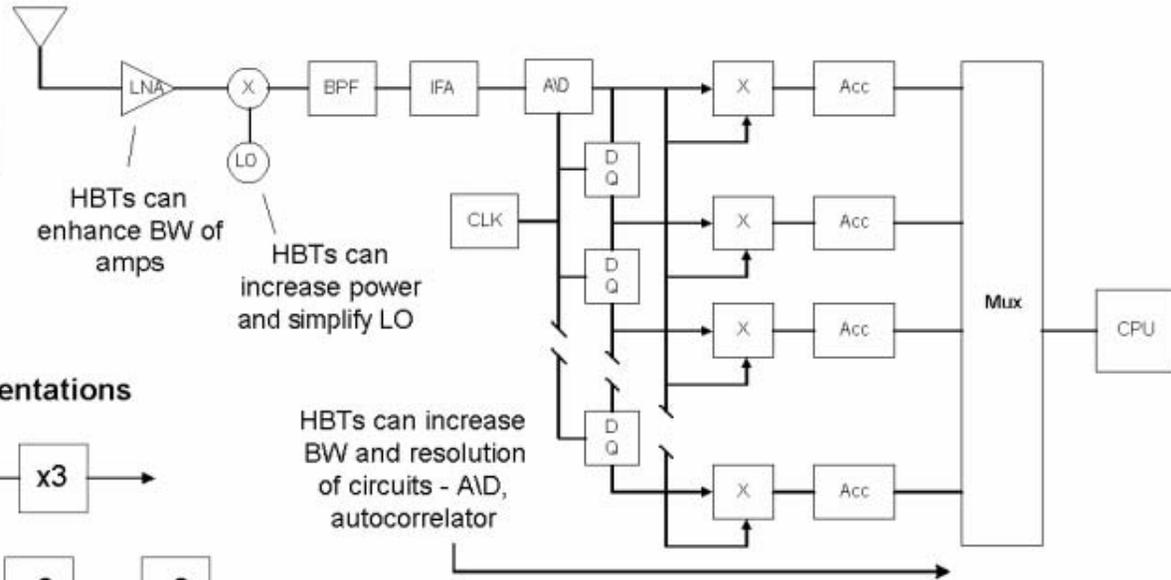
Carbon II - 1.9 THz, H₂O - 7.6 THz (Organic Life)

Hydrogen deuteride - 2.7 THz (Big Crunch)

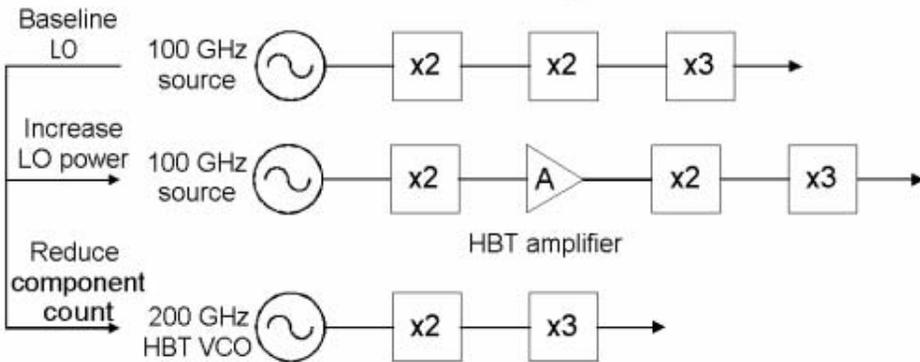


Motivation

Receiver Schematic



1.2 THz Local Oscillator Implementations

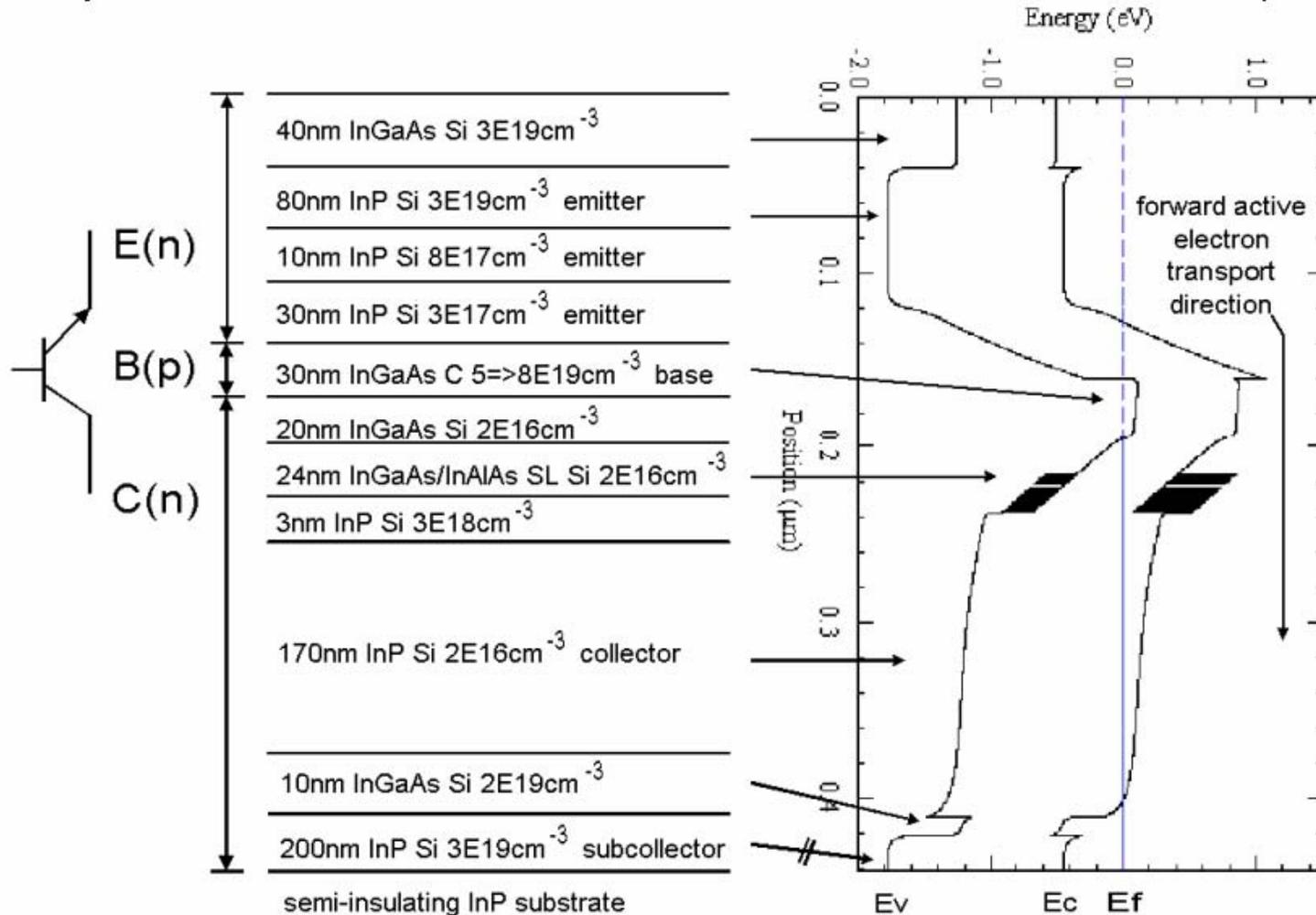




Device Development



- Epitaxial Structure - InP/InGaAs/InP Double HBT (DHBT)



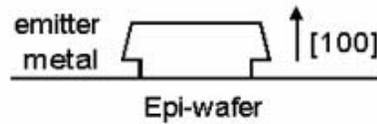
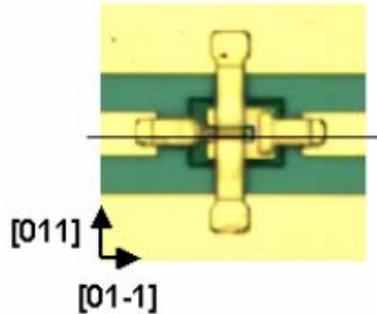
* Energy level versus position diagram generated with Bandprofiler of W. Frenley UTDallas



Device Development



- Triple Mesa DHBT Microfabrication



⊗ [011] EJ flat orientation

(1)



(2)



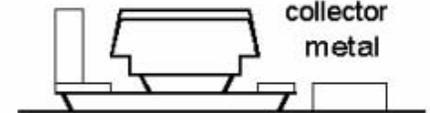
(3)



(4)



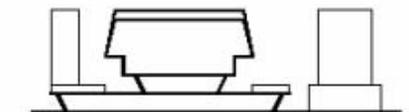
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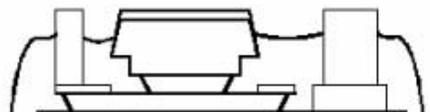
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(7)



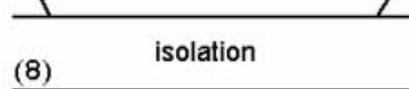
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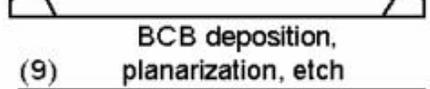
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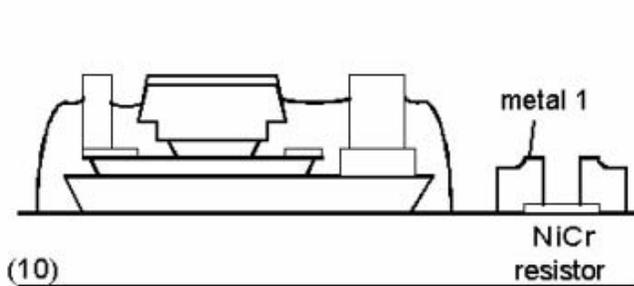
collector post



isolation



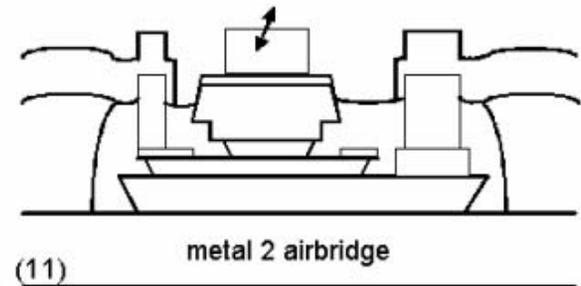
BCB deposition, planarization, etch



(10)

metal 1

NiCr resistor



(11)

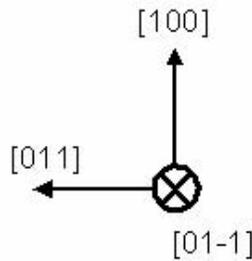
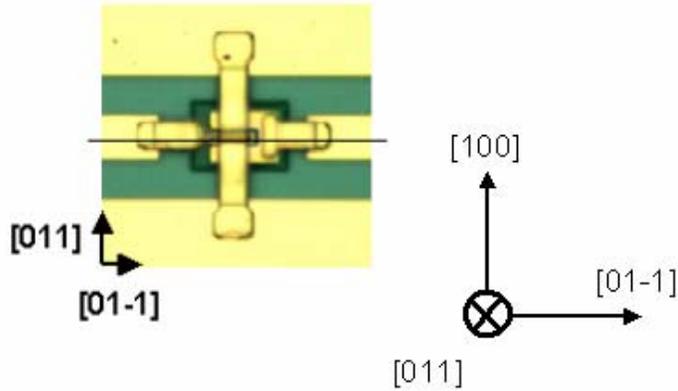
metal 2 airbridge



Device Development



- T-Shaped Emitter Metal

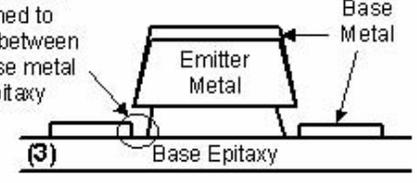
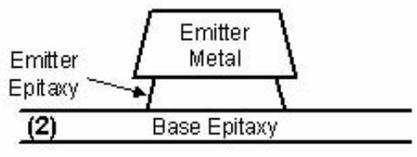
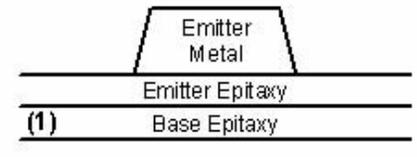
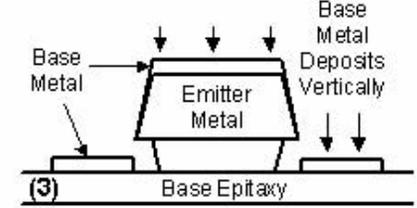
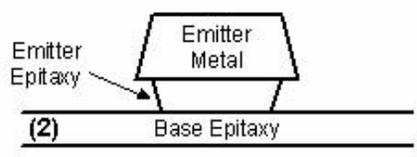
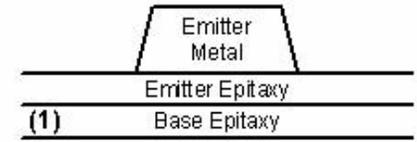
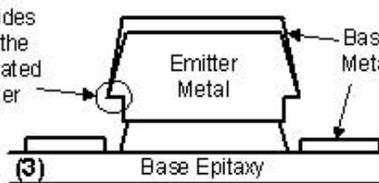
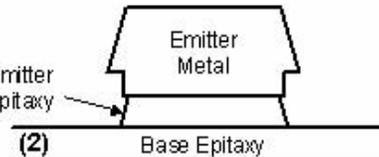
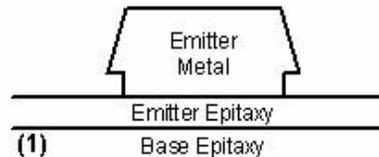
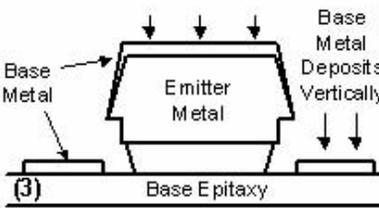
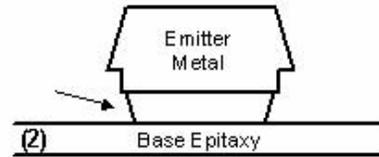
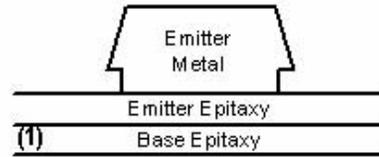


T-shaped emitter provides for a spacer between the uni-directionally evaporated base metal and emitter epitaxy

(H. Masuda, et al. '95)
(H. Nakajima, et al. '99)

T-Emitter

Standard Emitter



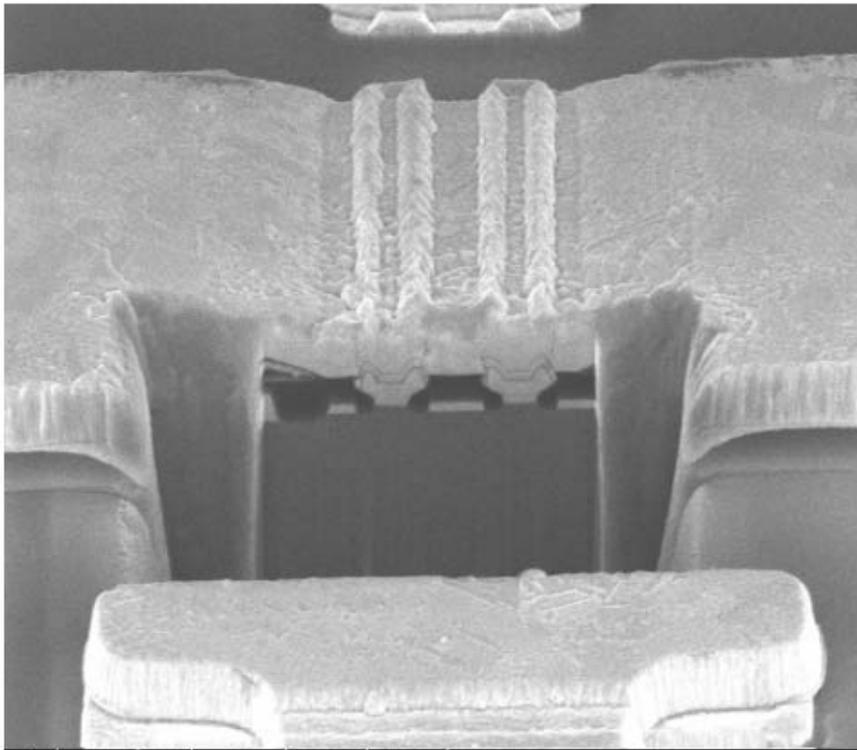
Emitter epitaxy must be sufficiently etched to provide a spacer between the deposited base metal and emitter epitaxy



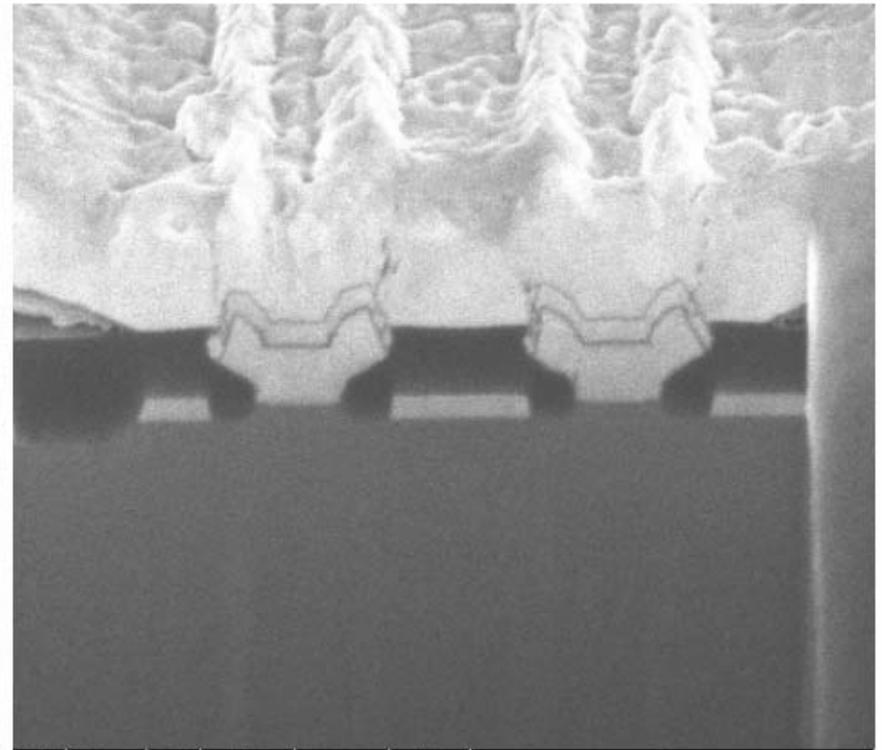
Results

- Focus Ion Beam Cross Sections and SEMs

Dual 0.5 μm x12 μm Emitter DHBT



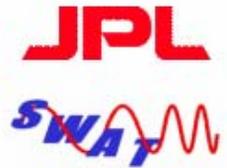
	curr	det	HV	mag	WD	5 μm	
	1.5 nA	TLD	10.00 kV	8000 x	5.0 mm	label	



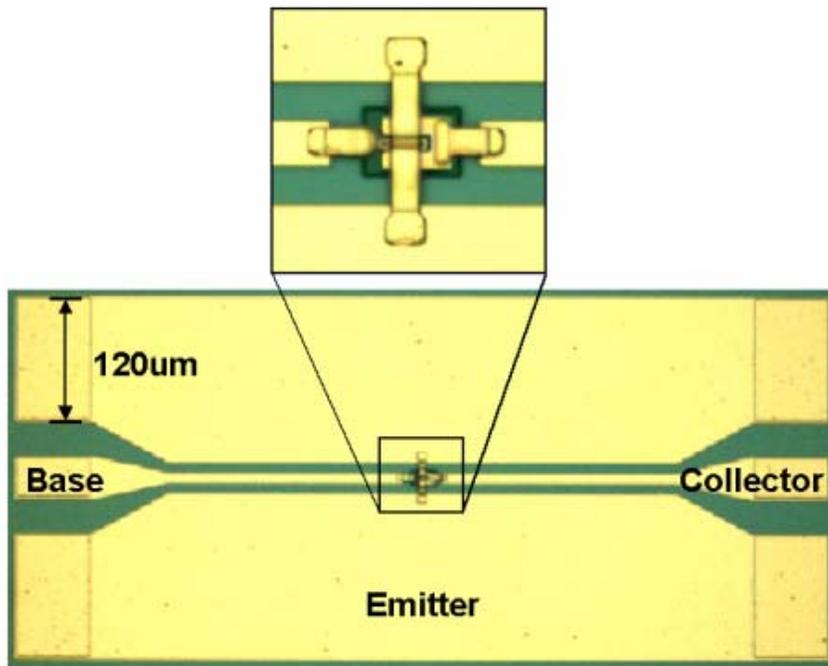
	curr	det	HV	mag	WD	2 μm	
	1.5 nA	TLD	10.00 kV	20000 x	5.0 mm	label	



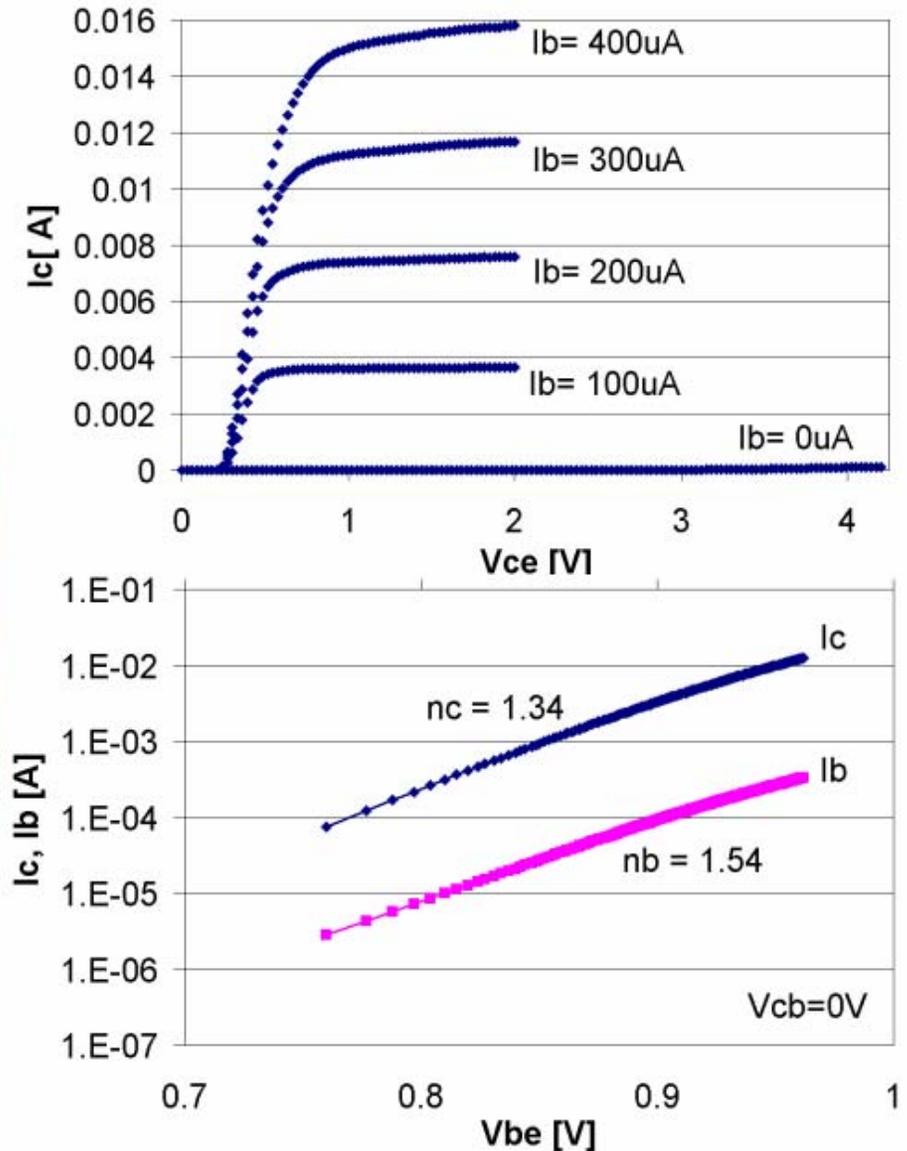
Results



- DC Current – Voltage Characteristics



Optical photo of a 0.3umX9um emitter DHBT in coplanar waveguide.



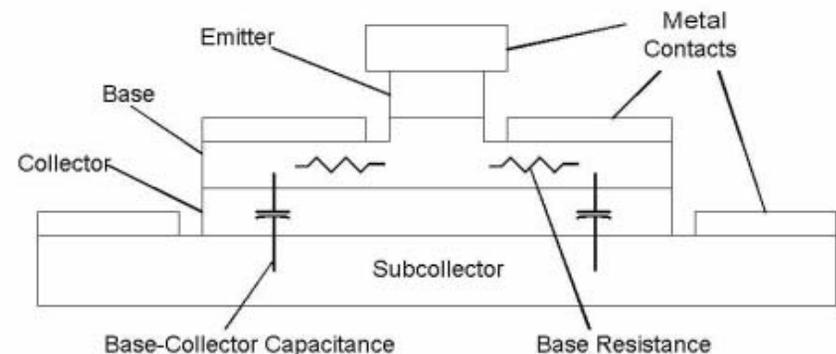
Results

- The figures of merit of high speed transistors are the current gain cutoff frequency (F_t) and maximum frequency of oscillation (F_{max}).

$$F_t = \frac{1}{2 \cdot \pi \cdot \tau_{ec}} \quad \tau_{ec} = \tau_e + \tau_b + \tau_{bc} + \tau_c$$

τ_{ec} is the total emitter to collector delay time of the HBT.

$$F_{max} \approx \left[\frac{F_t}{8 \cdot \pi \cdot R_b \cdot C_{cb}} \right]^{1/2}$$



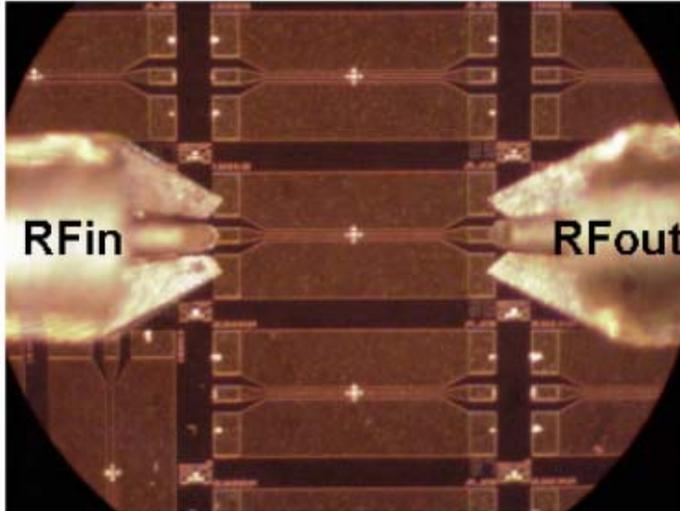
R_b is the effective HBT base resistance,
 C_{cb} is the base to collector capacitance.



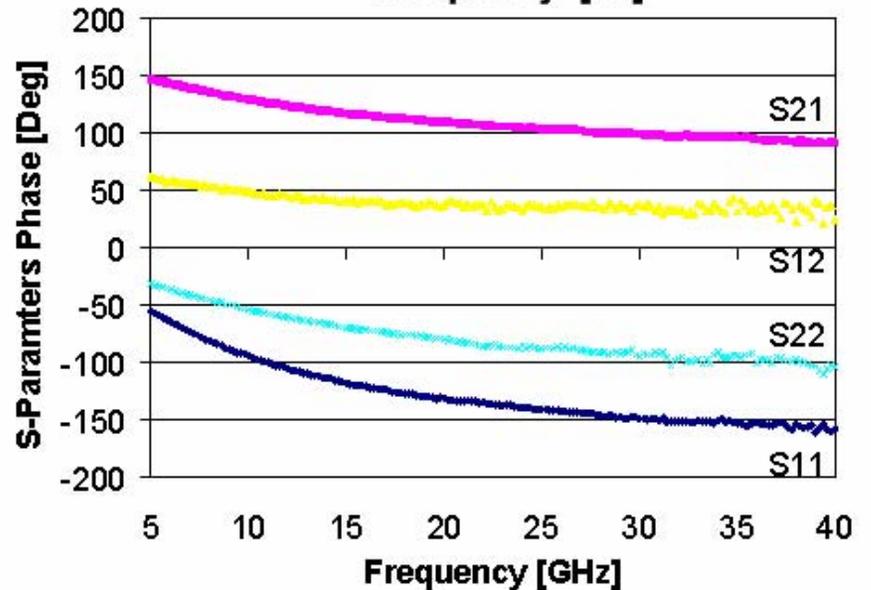
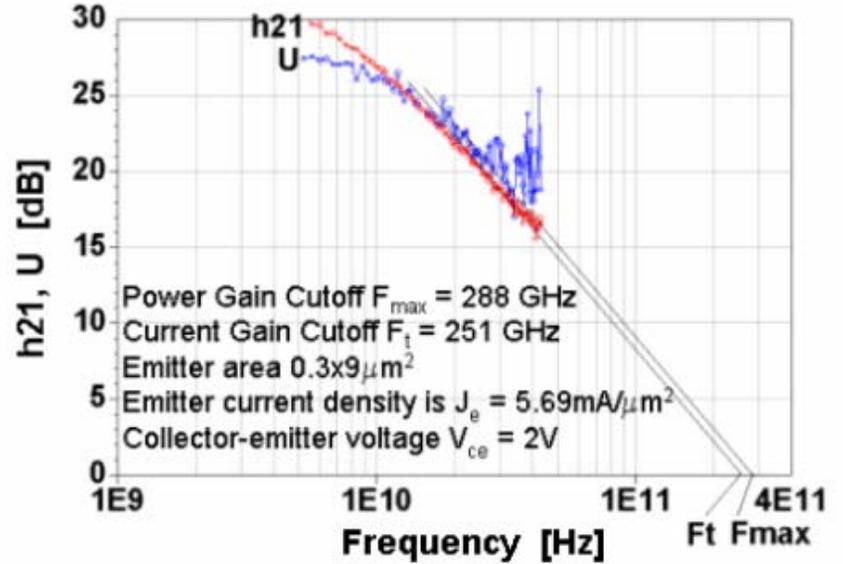
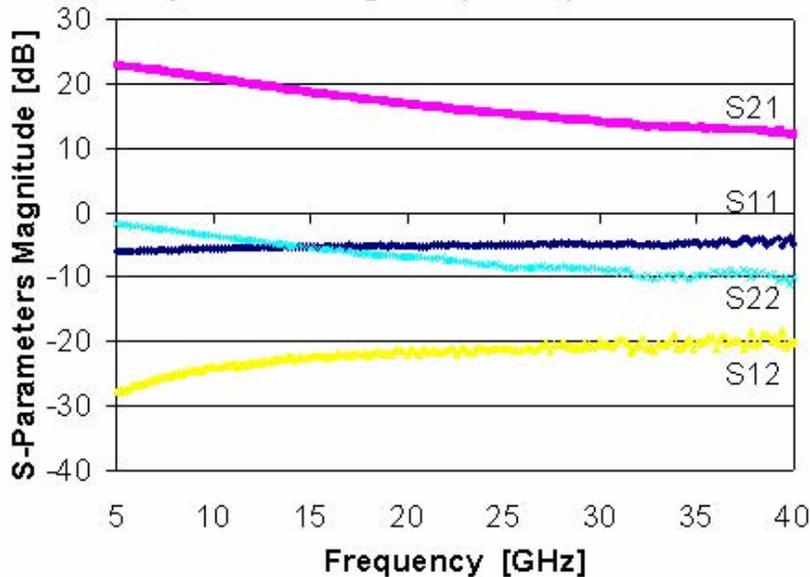
Results



- RF Vector Network Analyzer Measurements of DHBTs



Coplanar waveguide probe pitch 100um



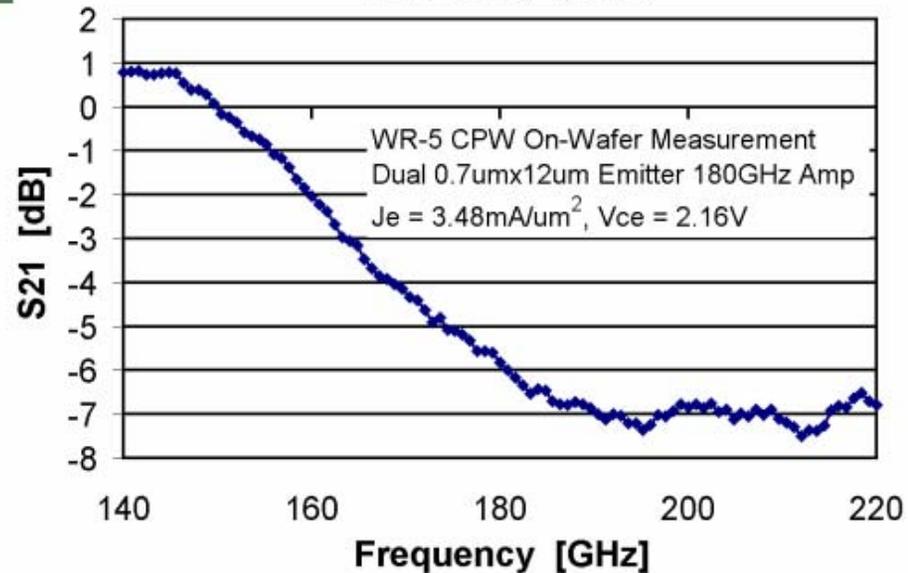
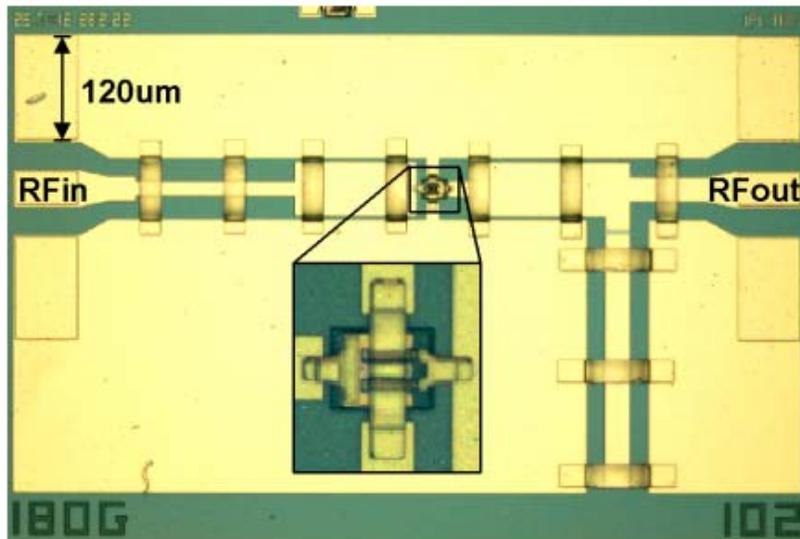
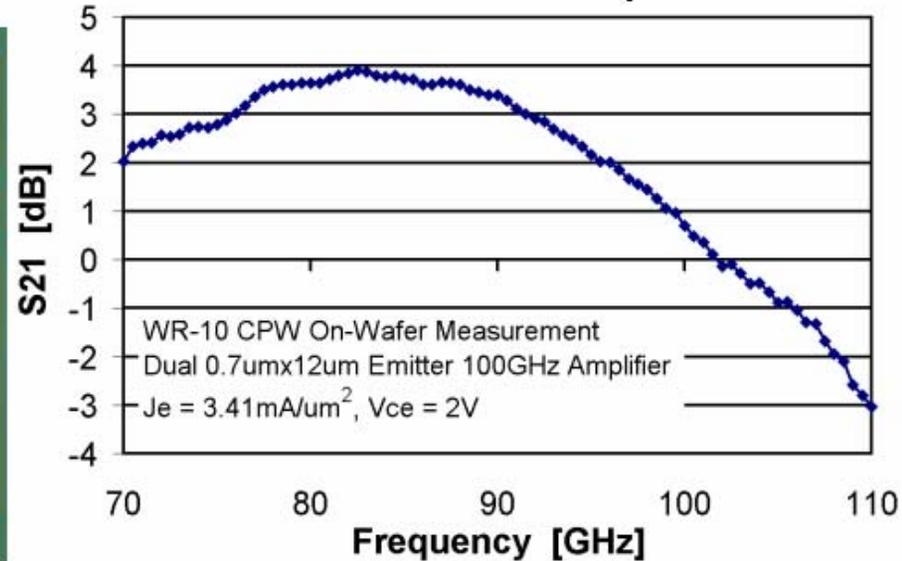
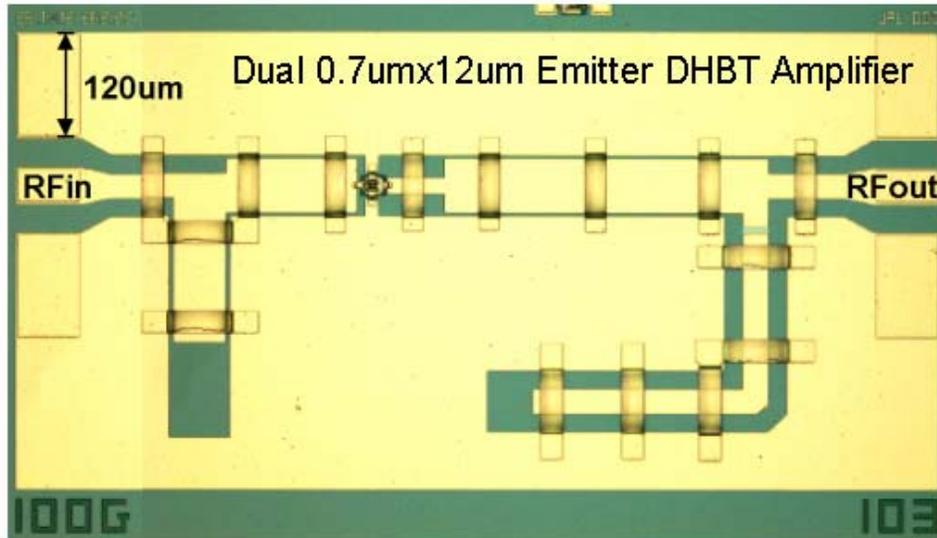


Results

JPL

SWAT

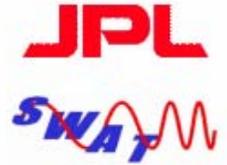
- RF Vector Network Analyzer Measurements of Amplifiers





Summary

- We are motivated to improve electronic components for advancing heterodyne receiver technology for future astrophysics, planetary and Earth science spectroscopy missions.
- We have demonstrated,
 - T-shaped emitter metal DHBTs with the goal of improving yield and performance.
 - Third generation emitter mesa HBTs with $F_t = 251$ GHz, $F_{max} = 288$ GHz (Second generation had $F_t = 142$ GHz, $F_{max} = 160$ GHz. First generation had $F_t = 126$ GHz and $F_{max} = 120$ GHz).
 - DHBT tuned amplifier with 3.9dB gain at 82.5GHz.
- Performance of the HBTs will improve with the minimization of parasitics (base contact and series resistances, reduction of the base metal width) and scaling of epitaxial layers.



Acknowledgments

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